



# Experimental Design for Simulation

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# Abstract



- You have some simulation models – how should you use, experiment with them?
- Introduce ideas, issues, challenges solutions, opportunities
- Careful up-front planning of experiments saves time, effort in the end
  - And gets you better, more results
  - Efficient estimates of effects of inputs on outputs
- Discuss traditional experimental design in simulation context, and broader issues of planning simulation experiments

# Introduction



- Real meat of simulation project – running model(s), understanding results
- Need to plan ahead before doing runs
  - Just trying different models, model configurations haphazardly is inefficient way to learn
  - Careful planning of runs
    - Improves efficiency
      - Both computational and statistical
        - » Really just two sides of the same coin
    - Suggests further experimentation

# Introduction (cont'd.)



- *Experimental design* traditionally refers to physical experiments
  - Origins in agriculture, laboratory experiments
- Can recycle most such traditional methods into simulation experiments
  - Will discuss some of this
- Also discuss different situation in simulation, both broader and more specific
  - Overall purpose, what the outputs are, random-number use, effects of input changes on output, optimum-seeking

# Introduction (cont'd.)



- Example questions in simulation experiment
  - What model configurations, versions to run?
    - What are the input factors?
    - How should they be varied?
    - Use the same or different random numbers across configurations?
  - Run length?
  - Number of runs?
  - Interpretation, analysis of output?
  - How to make runs most efficiently?

# Introduction (cont'd.)



- Purpose here is to call attention to issues, and how to deal with them
  - Not a lot of technical details
- See *WSC Proceedings* paper for this talk for many references to books, papers with complete “do-it-yourself” operational details

# Purpose of the Project?



- Maybe obvious, but be clear, specific about ultimate purpose of project
  - Answer can point different ways for design
  - Failure to ask/answer will leave you adrift – unlikely that you'll reach solid conclusions, recommendations
- Even if there's just one model in one configuration, or a very few fixed cases
  - Still questions on run length, number of runs, random-number allocation, output analysis

# Purpose of the Project? (cont'd.)



- But if there's more general interest in how changes in inputs affect outputs
  - Clearly, questions on which configurations to run
  - Plus all the single/few scenario questions above
  - Especially in optimum-seeking, need to take care in deciding which configurations to try, ignore
- Goals, strategies often evolve or become more ambitious (or less ...) during project
  - In designed experiments, can use results from early experiments to help choose later ones



# Types of Goals



Cycle	Goal
1. Early	Validation
2. Next	Screening
3. Middle	Sensitivity Analysis, Understanding
4. Middle	Predictive Models
5. Later	Optimization, Robust Design

# Output Performance Measures?

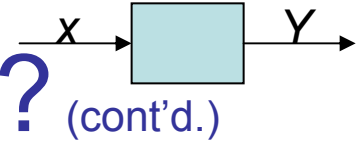


- Think ahead about what you want out of your simulations
- Most simulation software produces lots of default output
  - Time-based measures, counts
  - Economic-based measures (cost, value added)
  - You can specify or create more
  - Often get averages, minima, maxima
- Easier to ignore things you have than to get things you don't have (to state the obvious ...)
  - But extraneous output can significantly slow runs

# Output Performance Measures? (cont'd.)

- One fundamental question for output measures – time frame of simulation/system
  - *Terminating* (a.k.a. *transient*, *short-run*, *finite-horizon*)
    - There's a natural way to start and stop a run
    - Start/stop rules set by system and model, not by you
    - Need to get these right – part of building a valid model
  - *Steady-state* (a.k.a. *long-run*, *infinite-horizon*)
    - Outputs defined as a limit as simulation run length  $\rightarrow \infty$
    - No natural way to start – system has already been running forever
    - In theory, never stop run – but you must decide how to

# Output Performance Measures?



- Regardless of time frame, need to decide what aspects of output you want
  - In stochastic simulation, outputs are observations from (unknown) probability distributions
    - Ideally, estimate the whole distribution – ambitious goal
  - Usually get summary measures of output distributions
    - Means (maybe too much focus on these)
    - Extrema
    - Variance, standard deviation
    - Quantiles of output distribution
  - Output desired can affect model, data structure

# How to Use Random Numbers?



- Most simulation models are *stochastic*
  - Random inputs from probability distributions
- Simulation software has ways to *generate* observations from input distributions
  - Rely on *random-number generator*
    - Algorithm to produce a sequence of values that appear independent, uniformly distributed on  $[0, 1]$
  - RNGs are actually fixed, recursive formulae generating the same sequence
  - Will eventually *cycle*, and repeat same sequence

# How to Use Random Numbers? (cont'd.)



- Obviously, want “good” RNG
  - LONG cycle length
    - An issue with old RNGs on new machines ...
  - Good statistical properties
  - Broken into streams, substreams within streams
  - RNG design is complicated, delicate
- With a good RNG, can ignore *randomization* of treatments (model configurations) to cases (runs) – a concern in physical experiments

# How to Use Random Numbers? (cont'd.)



- RNG is controllable, so randomness in simulation experiment is controllable – useful?
  - Controlling carefully is one way to reduce variance of output, without simulating more
- Part of designing simulation experiments is to decide how to allocate random numbers
  - First thought – independent (no reuse) throughout
    - Certainly valid and simple statistically
    - But gives up variance-reduction possibility
    - Usually takes active intervention in simulation software
      - New run always starts with same random numbers – override

# How to Use Random Numbers? (cont'd.)

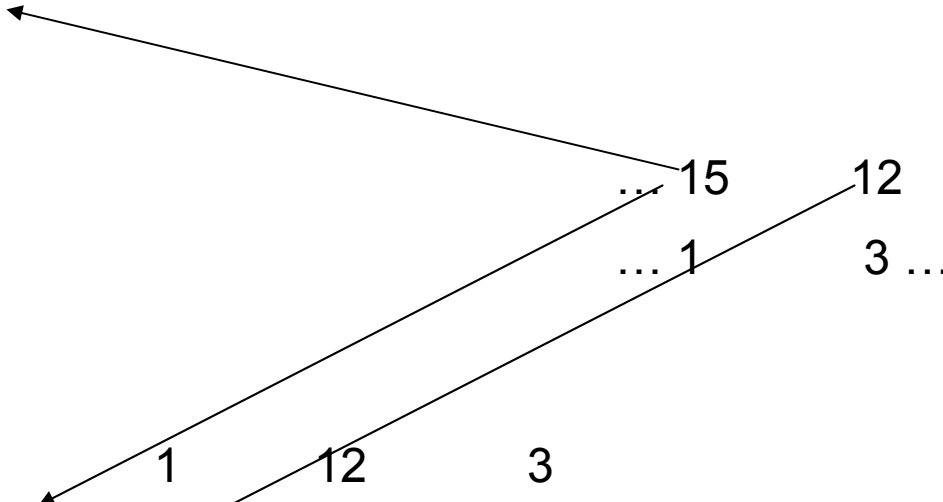


- Better idea when comparing configurations
  - Re-use random numbers across configurations – *common random numbers*
  - Differences in output more likely due to differences in configurations, not because the random numbers bounced differently (they didn't)
  - Probabilistic rationale:
$$\text{Var}(A - B) = \text{Var}(A) + \text{Var}(B) - 2 \text{Cov}(A, B)$$
  - Hopefully,  $\text{Cov}(A, B) > 0$  under CRN
    - Usually true, though (pathological) exceptions exist
  - Must **synchronize** RN use across configurations
    - Use same RNs *for same purposes*
    - Use of RNG streams, substreams helpful





... 15      1      12      3  
 ... arrival   service   arrival   service



... 15      1      12      3  
 ... arrival   arrival   service   service

Separate 'arrival' and  
 'service' streams

# Sensitivity of Outputs to Inputs?



- Simulation models involve *input factors*
  - Quantitative – arrival rate, number of servers, pass/fail probabilities, job-type percentages, ...
  - Qualitative – queue discipline, topology of part flow, shape of process-time distribution, ...
- *Controllable vs. uncontrollable* input factors
  - In **real** system, usually have both
    - Number of servers, queue discipline – controllable
    - Arrival rate, process-time-distribution – uncontrollable
  - In **simulation**, *everything* is controllable
    - Facilitates easy “what-if” experimentation
    - Advantage of simulation vs. real-world experimentation

# Sensitivity of Outputs to Inputs? (cont'd.)



- Input factors presumably have *some* effect on output – what kind of effect?
  - Sign, magnitude, significance, linearity, ...
- Mathematical model of a simulation model:
$$\begin{aligned} \text{Output}_1 &= f_1(\text{Input}_1, \text{Input}_2, \dots) \\ \text{Output}_2 &= f_2(\text{Input}_1, \text{Input}_2, \dots) \\ &\vdots \end{aligned}$$

*f*<sub>1</sub>, *f*<sub>2</sub>, ... represent simulation model itself
- Common goal – estimate change in an output given a change in an input
  - Partial derivative
  - But we don't know *f*<sub>1</sub>, *f*<sub>2</sub>, ... (why we're simulating)
  - Now discuss different estimation strategies

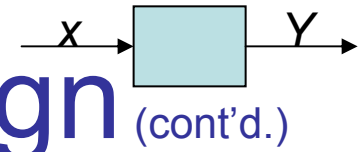
# Classical Experimental Design

- Has been around for ~80 years
  - Roots in agricultural experiments
- Terminology
  - Inputs = Factors
  - Outputs = Responses
- Estimate how changes in factors affect responses
- Can be used in simulation as well as physical experiments
  - In simulation, have some extra opportunities

# Classical Experimental Design (cont'd.)

- Two-level factorial designs
  - Each input factor has two levels (“–”, “+” levels)
  - No general prescription for setting numerical levels
    - Should be “opposite” but not extreme or unrealistic
  - If there are  $k$  input factors, get  $2^k$  different combinations of them ...  $2^k$  *factorial design*
  - Run simulation at each combination
    - Replicate it? Replicate whole design?
  - Get responses  $R_1, R_2, \dots, R_{2^k}$
  - Use to learn about effects of input factors

# Classical Experimental Design



- Design matrix for  $k = 3$  (with responses):

Run ( $i$ )	Factor 1	Factor 2	Factor 3	Response
1	-	-	-	$R_1$
2	+	-	-	$R_2$
3	-	+	-	$R_3$
4	+	+	-	$R_4$
5	-	-	+	$R_5$
6	+	-	+	$R_6$
7	-	+	+	$R_7$
8	+	+	+	$R_8$

- *Main effect* of a factor: average change in response when factor moves from “-” to “+”
  - Main effect of factor 2:

$$(-R_1 - R_2 + R_3 + R_4 - R_5 - R_6 + R_7 + R_8)/4$$

# Classical Experimental Design (cont'd.)

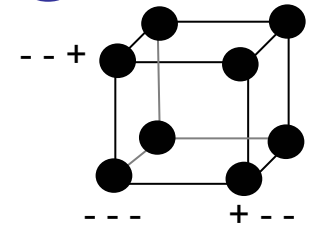
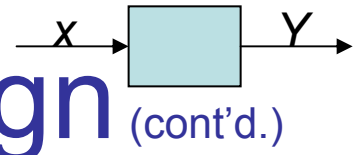
- Two-way interaction: does the effect of one factor depend on the level of another?
  - “Multiply” sign columns of the two factors, apply to response column, add, divide by  $2^{k-1}$
  - Interaction between factors 1 and 3:  
 $(+R_1 - R_2 + R_3 - R_4 - R_5 + R_6 - R_7 + R_8)/4$
  - If an interaction is present, cannot interpret main effects of involved factors in isolation

# Classical Experimental Design (cont'd.)

- Example: car maintenance/repair shop
  - Kelton, Sadowski, Sturrock, *Simulation With Arena*, 3<sup>rd</sup> ed., 2004, McGraw-Hill, Chapt. 6
  - Outputs:
    - Daily profit
    - Daily Late Wait Jobs = Cars/day that are “late” for customers waiting
  - Inputs:
    - Max Load = max hours/day that can be booked
    - Max Wait = max number of customer-waiting cars/day that can be booked
    - Wait allowance = hours padded to predicted time in system for waiting customers



# Classical Experimental Design



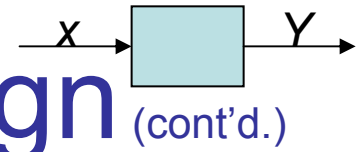
- $2^3$  factorial design
  - 100 replications per design point
  - Used Arena Process Analyzer to manage runs:

Scenario Properties				Controls			Responses	
S	Name	Program File	Reps	Max Load	Max Wait	Wait Allowance	Daily Profit	Daily Late Wait Jobs
	Base Case	1 : Model 06-04.p	100	24.0000	5.0000	1.0000	492.628	0.699
	---	1 : Model 06-04.p	100	20.0000	1.0000	0.5000	326.596	0.257
	+-	1 : Model 06-04.p	100	40.0000	1.0000	0.5000	489.135	0.259
	-+-	1 : Model 06-04.p	100	20.0000	7.0000	0.5000	328.400	0.892
	++-	1 : Model 06-04.p	100	40.0000	7.0000	0.5000	480.321	1.771
	--+	1 : Model 06-04.p	100	20.0000	1.0000	2.0000	326.596	0.083
	+ - +	1 : Model 06-04.p	100	40.0000	1.0000	2.0000	489.135	0.076
	- ++	1 : Model 06-04.p	100	20.0000	7.0000	2.0000	328.400	0.284
	+++	1 : Model 06-04.p	100	40.0000	7.0000	2.0000	480.321	0.590

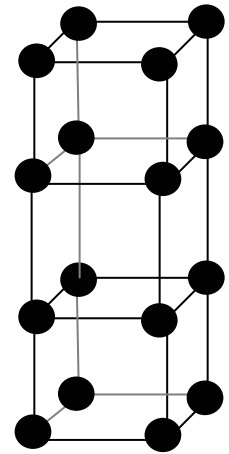
- Main effects on Daily Profit: +157, -4, 0
  - Implication: should set Max Load to its “+” value
  - Other two factors don’t matter
- Interactions on Daily Profit: -5 (1x2), others 0

[Link to spreadsheet](#)

# Classical Experimental Design



- Other limitations of  $2^k$  factorial designs:
  - Implicitly assumes a particular underlying regression model
    - Linear in main effects, product-form interactions
    - Can generalize to more complex designs
  - What if  $k$  is large (coming soon ...)?
  - Responses are random variables, so what about statistical significance of effects estimates?
    - Can replicate *whole design*, say,  $n$  times
    - Get  $n$  i.i.d. estimates of effects
    - Form confidence intervals, tests for expected effects
      - If confidence interval misses 0, effect is statistically significant



# Which Inputs Are Important?



- With many factors, probably just a few are important ... *screen out* the others
  - Could theoretically do via main effects in  $2^k$  factorial designs, but, we have:
- *Barton's theorem*:
  - If  $k$  is big, then  $2^k$  is *REALLY* big
    - Too many factor combinations (and runs)
- Remedies:
  - Fractional factorial designs – run just a fraction (1/2, 1/4, 1/8, etc.) of the full  $2^k$
  - Specialized factor-screening designs
- Drop some (most?) factors, focus on the rest

# Response Surfaces



- Most experimental designs are based on an algebraic regression model
  - Output = dependent ( $Y$ ) variable
  - Inputs = independent ( $x$ ) variables
  - For example, with  $k = 2$  inputs, full quadratic form:
$$Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_1 x_2 + \beta_4 x_1^2 + \beta_5 x_2^2 + \varepsilon$$
- A *regression* model of the *simulation* model – a *metamodel*
  - In  $k = 2$  example, also called a *response surface*

# Response Surfaces (cont'd.)



- Estimate the model ( $\beta$  coefficients) by making runs, do a regression of  $Y$  on  $x$ 's
  - Which runs to make? Many methods in literature
- Uses of response surfaces in simulation
  - Literally take partial derivatives to estimate effects
    - Any interactions would be naturally represented
  - Proxy for the simulation
    - Explore a wide range of inputs quickly, then simulate intensively in regions of interest
    - Optimize response surface as approximation for model
- Limitations, cautions
  - Regression-model form
  - Variation in response-surface estimates

# Optimum Seeking



- May have one output performance measure that's by far the most important
  - Bigger is better – throughput, profit
  - Smaller is better – queueing delays, cost
- Look for a combination of input factors that optimizes (maximizes or minimizes) this
- Like a math-programming formulation
  - Max or min output response over inputs
  - Subject to constraints on inputs, requirements on other outputs
  - Search through the input-factor space

# Optimum Seeking (cont'd.)



- Example: car maintenance/repair shop

Maximize **Daily Profit** Objective function is the simulation model

Subject to  $20 \leq \mathbf{Max\ Load} \leq 40$   
 $1 \leq \mathbf{Max\ Wait} \leq 7$   
 $0.5 \leq \mathbf{Wait\ Allowance} \leq 2.0$  } Constraints on the input control (decision) variables

**Daily Late Wait Jobs**  $< 0.75$  } An output *requirement*, not an input *constraint*

Could also have constraints on linear combinations of input control variables (but we don't in this problem)

# Optimum Seeking (cont'd.)



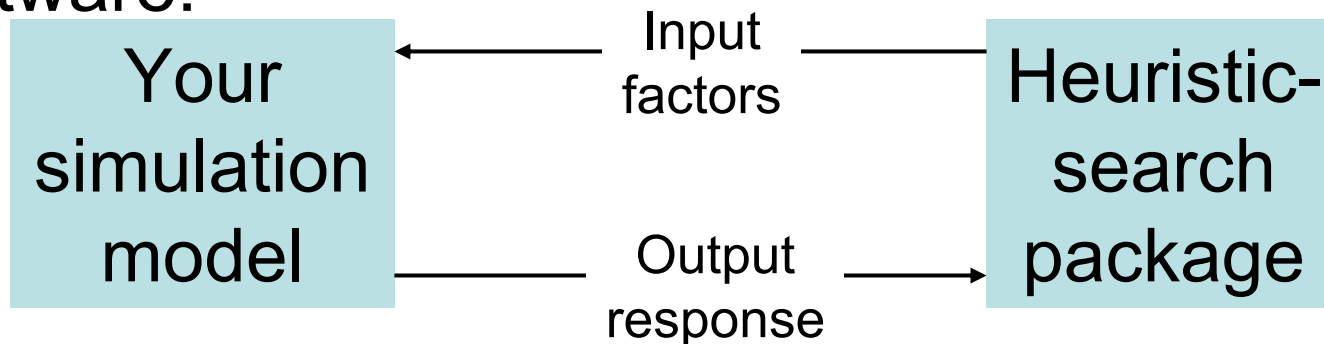
- This is a difficult problem
  - Many input factors – high-dimensional search space
  - Cannot “see” objective function clearly – it’s an output from a stochastic simulation
  - May be time-consuming to “evaluate” the objective function – have to run the whole simulation each time
- So, cannot absolutely guarantee to “optimize your simulation”
- Still, it may well be worth trying to get close



# Optimum Seeking (cont'd.)



- Heuristic search methods (TABU, Genetic, Pattern) can “move” the model from one input-factor point to another, use response data to decide on future moves
- Several have been linked to simulation-modeling software:

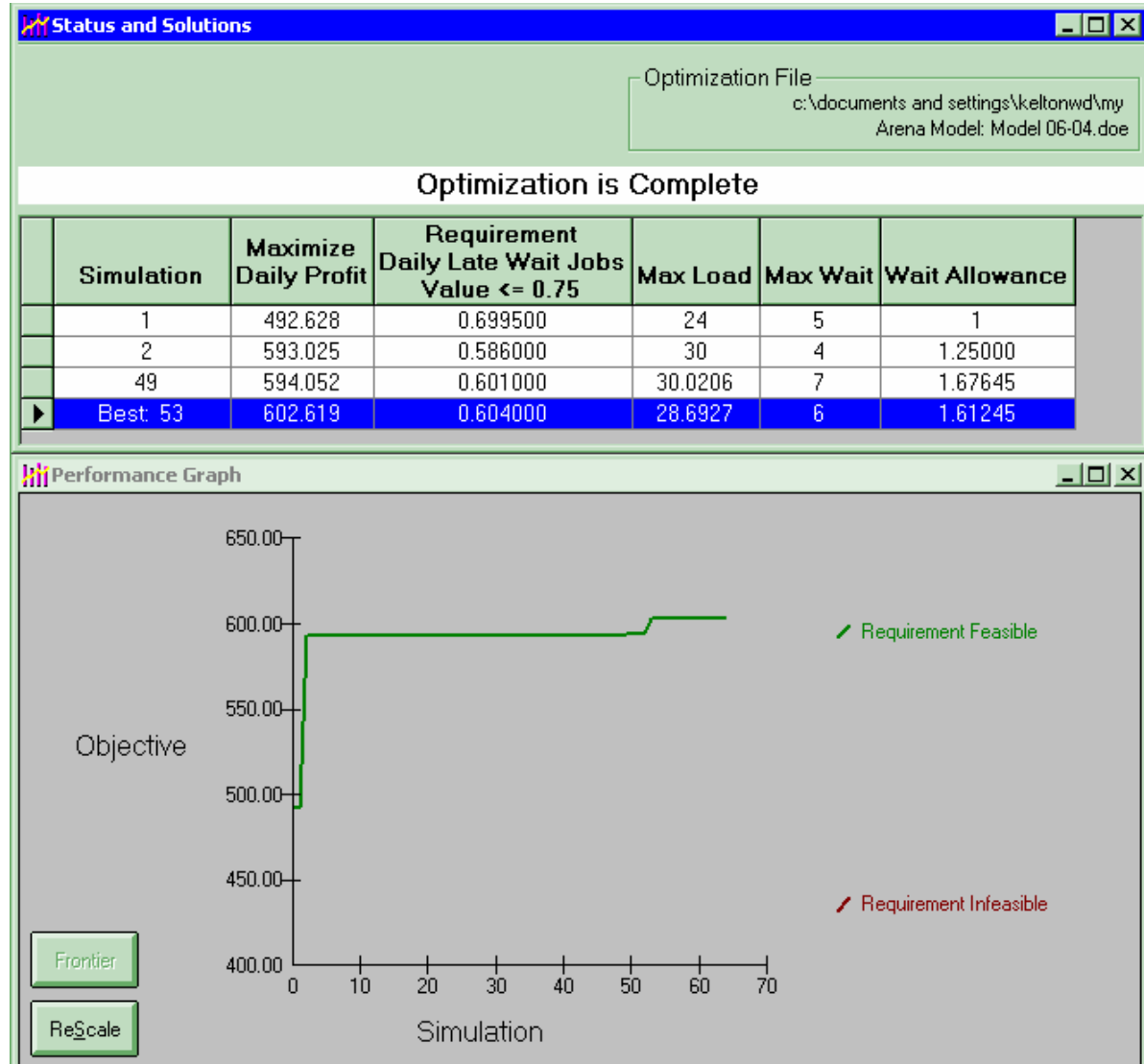


- User must also specify starting point, stopping conditions (can be problematic)

# Optimum Seeking (cont'd.)



- Example: car maintenance/repair shop
- OptQuest optimum-seeker with Arena modeling software
- Ran for 20 minutes



# Conclusions



- Designing simulation experiments deserves your attention
  - Capitalize on your (substantial) modeling effort
  - Unplanned, hit-or-miss course of experiments unlikely to yield much solid insight
- There are several formal experimental-design procedures that are quite amenable to simulation experiments
  - Simulation experiments present unique opportunities not present in physical experiments
- Uses computer time – cheaper than your time